RISO, INC. TECHNICAL INFORMATION BULLETIN

Subject: GR Series Flatbed Unit – CE Regulation Grounding			Bulletin No.: 130
[ ] Factory Modification [ ] Field Modification [ ] Safety Information [X] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: GR SERIES 2750/3750	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed _____ Field Installed _____ Fitting Time _____

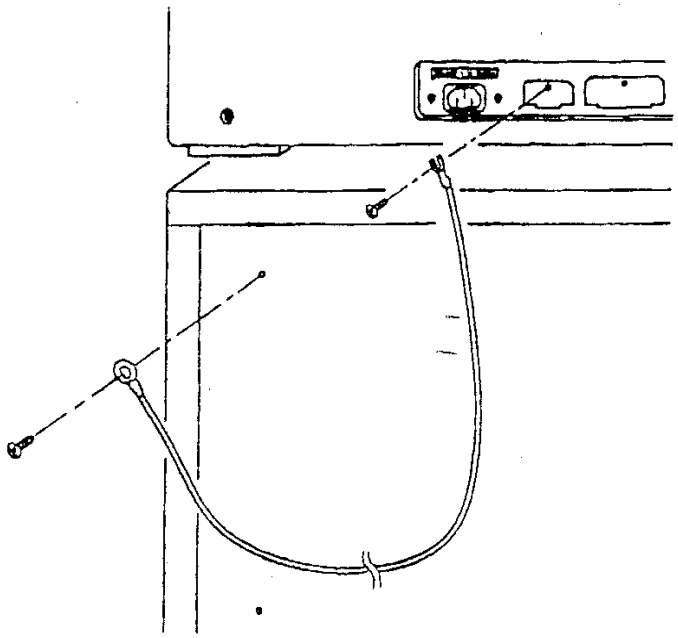
Due to static generated through EMI emissions, CE-Conformed GR2750 and GR3750 Units require grounding with the system stand to make a continuous loop throughout the system configuration.

CE-Conformation is not a Regulation Standard in the U.S., so grounding will be left to your discretion.

When securing a ground strap, be sure to use frame ground on the system and connect it directly to the stand.

Use Caution when it becomes necessary to move the unit away from the stand to perform service.

Loosen the securing screw on the left-end connector blind plate and secure a "U-shaped" terminal connector attached to the ground strap. Next, secure the round terminal end of the ground strap to a hole in the stand. It may be necessary to use a combination of machine washers, as well as "star" washers mounted against the painted surface of the stand to obtain the best possible ground.



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